# LETATMIN LM-550A3 SERIES

PORTABLE PRINTER FOR CONTROL PANEL WIRE NUMBERING & DEVICE LABELING

# MAX







TB-24VDC

PLC-01





## LETATWIN IS A PORTABLE PRINTER DESIGNED FOR CONTROL PANEL

# INTEGRATED RECHARGEABLE BATTERY

Even when you can not find a power supply nearby, you can continue wire numbering and device labeling on site by loading AA size rechargeable batteries x 4pcs.

\*Panasonic eneloop AA rechargeable batteries are recommended. Please inquire about other rechargeable battery brands. \*Rechargeable batteries are not included with a printer purchase.

\*You can print & half-cut approximately 10m(20mm pitch length X 500 block)tube using fully charged rechargeable Ni-MH batteries.



\*`eneloop` is a registered trademark of Panasonic Corporation group.

#### **2** Bringing Printer





#### 3 Printing without Power connection.





# HALF CUT FUNCTION

Adjust your marker length using the integrated Half Cut function. This unique function brings you: Higher visibility of printed characters.

Less print media changes.

Easy inventory management for print media.

#### ds you: 2 Available block length

ID Plate: 10-60mm/block



#### Tape: 3.5-60mm/block



#### Vinyl(PVC) Round Tube: 10-150mm/block



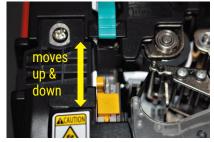
#### Heat Shrink Tube: 10-150mm/block



#### 1 Half Cut function



Half cut tubing is easily cut by hand.





Depth of the half cut can be adjusted.

## MARKING SOLUTIONS WITH THE UNIQUE FEATURES BELOW.

# 3

## **PC CONNECTION**

# Easy Operation : Copy & Paste

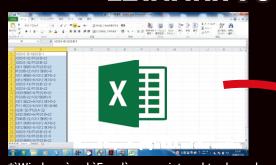
Change data to Windows Excel or a [.csv] file

\*"AutoCAD® • is registered trademark or trademark of Autodesk, Inc., and/or its subsidiaries and/or affiliates in the USA and/or other countries."

# **LETATWIN PC EDITOR**

Copy

& Paste

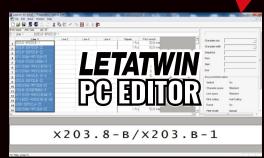


\*`Windows`and `Excel` are registered trademarks of Microsoft Corporation of North America and other countries.



**AUTO CAD DATA** 





#### 4

# EASY STEPS OF TUBE(SLEEVE) MARKING



Check the outer wire diameter.

EU Wire		Recommended Tube Size											
Wire Outer Diameter (mm)	1.9	2.1	2.	3 2.5	2.7	3.0	3.2	3.4	3.7	4.0	4.5	6.0	8.0
H05V-K/ H07V-K	-	0.5 mm <sup>3</sup>	0.7 mn		1.5 mm <sup>3</sup>	-	-	2.5 mm <sup>2</sup>	-	4.0 mm <sup>2</sup>	6.0 mm <sup>3</sup>	-	-
GRIP TUBE	TU	129G		TU37G		TU46G			-	-	-	-	
L2&L TUBE	-	-	-	425	427	-	432	434	436	442	452	464	480
N2 TUBE	-	-	-	-	-	-	332	-	336	342	352	-	-

Select appropriate tubing size.



Set the tubing on LETATWIN.



You can carry the half cut printed tubing.



LETATWIN prints and half cut the tubing.



Input print data



**Insert 2pcs of the marked blocks** 



**Cut by Hands** 



Donal

\*The recommended size does not guarantee a match between wire and tube. We recommend checking the outside wire diameter.

#### **VERSATILE PRINT MEDIA**

Watch Introduction Video of GRIPTUBE



# 14

## **GRIP TUBE** Easy stop & Multi wire diameter tubing(sleeve)

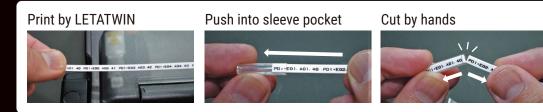
Specially designed internal tube shape helps your markers hold a fixed position on the wire, even when using multiple wire diameter sizes. This material is a good fit to ferrule terminals.





2

# ID PLATE w4.1mm X t1.0mm Polyethylene Plate for Sleeve pocket.



# PD1+E01. A01. 40

\*HALOGEN FREE : Accordance with IEC61249-2-21,Cl  $\leq$  0.09wt%, Br  $\leq$  0.09wt%, total content rate of both is  $\leq$  0.15wt%

# 3

#### **ROUND TUBE** Vinyl(PVC)and Half-cuttable by LETATWIN





EU Wire	Recommended Tube Size												
Wire Outer Diameter (mm)	1.9	2.1	2.3	2.5	2.7	3.0	3.2	3.4	3.7	4.0	4.5	6.0	8.0
H05V-K/ H07V-K	-	0.5 mm <sup>2</sup>	0.75 mm <sup>2</sup>	1.0 mm <sup>3</sup>	1.5 mm <sup>2</sup>	-	-	2.5 mm <sup>2</sup>	-	4.0 mm <sup>2</sup>	6.0 mm <sup>2</sup>	-	-
GRIP TUBE	TU	129G	i	TU3	7G		TU	46G		-	-	-	-
L2&L TUBE	-	-		425	427	-	432	434	436	442	452	464	480
N2 TUBE	-	-	-	-	-	-	332	-	336	342	352	-	-

\*The recommended size does not guarantee a match between wire and tube. We recommend checking the outside wire diameter.

4

# TAPE (w5/9/12mm) & MARKABLE SLIDE PLATE (w10.7 X t0.5mm)

Half cut is also usable on polyester tapes. Useful for control panel device labeling.

Stick tape onto Slide Plate

1 Polyester Tape (w5/9/12mm/White/Yellow/Transparent)

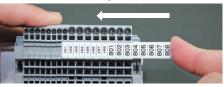
Half Cut is available.





# 2 Markable Slide Plate

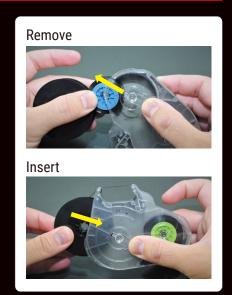
Terminal Block Strip



# INK RIBBON Thermal transfer for Vinyl(PVC) & HS tubing(sleeve) etc



- \*Black ink ribbon is 110m(120.3yard)/roll, white ink ribbon is 70m(76.6yard)/roll
- \*Expression of `Halogen Free` is accordance with IEC 61249-2-21, Chlorine(Cl)  $\leq$  0.09wt%(900ppm), Bromine(Br)  $\leq$  0.09wt%(900ppm), total content rate of both materials is  $\leq$  0.15wt%(1500ppm).



#### **USEFUL FUNCTIONS**

#### **TEUROPEAN LANGUAGES**

Printer operation in European Languages is available. You can choose one from English, German, French, Italian, Spanish, Russian, Turkish, and Polish. Press `L`&`G' together and then press `Power



Language choice menu appears in LCD.



#### **2** INPUT ASSISTANCE FUNCTION

If the amount of input characters for wire numbering is large, it can feel frustrating. You can use this function to cut your input data time.

1. When printing wire numbering as below:

TARGET			
PS+EE01+FC(+24V) 1 : 1 : L01			
PS+EE02+0B (+24V) 02: L02/PS+EE01+FC (+24V) 1: 1: L01			

2. Input your numbers and characters with keyboard according to the source and target and then press the `block` key.

Watch Operational Video





3. By pressing `SHIFT` and `A/a` keys together, you can recall the characters entered immediately before. Press `ENTER` if you want to print it.



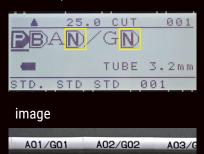


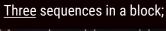


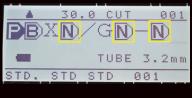
- \*This function is available only when one slash [/] is entered between the source and target.
- \*You can also select input candidates with the ▲ / ▼ keys.
- \*'Sequence Settings' are not automatically copied by this function.











image

X01/G01-01 X02/G02-02

#### Watch **Operational** Video



#### 4 AUTO SIZE: CHARACTER AUTO & PITCH AUTO IMPROVE VISIBILITY OF MARKINGS.

CHARACTER:

You can shorten the character block length but character height also changes.

NO1 NO1/RO1 TBAL-01/

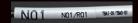
1. STANDARD AUTO 2. FIXED HEIGHT AUTO 3. SUPER AUTO CHARACTER:

> Only character height is fixed, character length changes automatically for higher visibility.

NO1/RO1 TBAI-01/TBA0-01

CHARACTER:

You can shorten character size&space/line space, so vou can save consumable consumption.



4. Printing block length is automatically fixed by setting character size.



Watch **Operational** Video





#### 5 CHARACTER FONT CHOICES: THREE FONTS FOR BETTER VISIBILITY.

. STANDARD:

Same in past models.

0123456789

**ABCDEFGHIJKLM** 

NOPQRSTUVWXYZ

**CLEAR CHARACTER:** Desinged for decreasing misreading.

0123456789

**ABCDEFGHIJKLM** 

NOPQRSTUVWXYZ

-02/TBD0-02 TBAI-03/TB0

\*Especially`3``6``8``9``0(zero)``0(oh)` are designed for prevention from misreading. SOUARE SHAPE:

Height & Width are equal length.

0123456789

ABCDEFGH I JKLM

NOPORSTUVWXYZ

TBAI -03/TB 02/TBD0-02

\*Accutual character size is little bit smaller than the set characer size.

Watch Operational Video



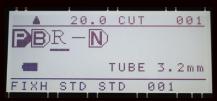


#### **6 AUTOMATIC 180 DEGREE ROTATION:**

TBAI-04/TB

1. Input Data:

-03/TBD0-03



2. Print Setting:



Printed block:



\*Marking blocks are automatically duplicated, the duplicated marking blocks can not seen if you press `IMAGE` key.

\*If the REPEAT` number is set to 2, please change the `REPEAT` setting into 1.

Watch **Operational** Video





## **NEW FUNCTION of LM-550A3**

# 1\_

#### REMAINING PRINTING TIME IS VISIBLE

Check the can see the remaining print time so you can do other tasks and be more productive.









Input and Set Up your LETATWIN

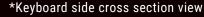
Press "PRINT"

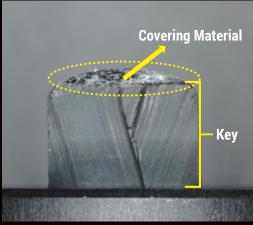
**Printing Time is visible** 

#### 2

# HIGH KEYBOARD DURABILITY 8 TIMES durable than LM-550A2 with special surface treatment







#### Internal Resitance Test Method:

Place the nonwoven fabric mixed with dust on a turntable (polishing machine), press the printed side of the key button on the nonwoven fabric to fix it, and the turntable will rotate.

\*The above are only internal test results and do not guarantee the same durability for users.

# 3 4

#### ON / OFF SETTING FOR "ZEROSLASH"

For all FONTS ZEROSLASH can be set ON & OFF. Set ZEROSLASH to make clear difference between, "0" (Number) and "0" (English).



Choose "ZEROSLASH"





\*ZEROSLASH OFF

# **OTHER ITEMS**







#### **SPECIFICATIONS**

ITEMS	CONTENTS
Name	ELECTRONIC LETTERING MACHINE LM-550A3BH PC
Dimensions	295(W)×293(D)×94(H)mm
Weight	2.4kg
Printing method	Thermal transfer method (300dpi)
Display	LCD dot matrix: 64×160 Pixel (Backlit)
Printing speed	40mm/s (Standard) 20mm/s (Low temperature mode)
Maximum Printing length	Tube : 100m, Tape : 5m By multiple copy printing,maximum 30copies, upto Tube ; 100m, Tape ; 7m
Maximum number of characters to input	5,000 characters per file
Character size	1.3 , 2 , 3 , 4 , 6mm height
Usable tube	Φ1.5mm ~ 8.0mm (Vinyl Tubing) For GRIPTUBE the dedicated attachment (standard accessory) is required.
Usable tape	Width 5, 9, 12mm (Max genuine tape)
Usable ID Plate	2.5/4.1/4.6/6.3/9.0mm wide. *ID Plate Åttachment Only compatible with MAX brand 4.1mm wide.
Tube cutting method	Auto half cut, manual full cut
Internal memory	250,000 characters (Maximum 50 files)
External memory	USB memory
Interface	USB 2.0 full speed
Power supply	DC12V, 4.2A Use only specified AC Adapter (100V~240V) included in the package
Power consumption	Max 50.4W
Operating environment	10°C to 35°C

#### **CONSUMABLES & OTHER ITEMS**

Easy stop & Multi size tube *Not UL certified							
LM-TU29G WHITE	Φ1.9~2.1mm x 100m/R0LL						
LM-TU37G WHITE	φ2.5~2.7mm x 100m/R0LL						
LM-TU46G WHITE	Φ3.0~3.7mm x 85m/ROLL						

<b>INK RIBBON CASE</b>	20PCS./CTN
LM-RC500	

#### RIBBON REFILLS 10 ROLLS/BOX LM-IR50B (BLACK) 110m/ROLL

<b>INK RIBBON REFI</b>	LLS FOR HEAT
<b>SHRINK TUBING</b>	10 ROLLS/BOX
LM-IR50BP (BLACK)	110m/ROLL
LM-IR50W (WHITE)	70m/ROLL

<b>HALF CUTTER *RI</b>	EPLACEBLE
I M-HC340	2pcs/box

`l `Tuba	(11		\/D	
L lube	(Vvnvl)	(PVC)	)/Drum	rom

*Not UL certified	
LM-TU425L2 WHITE	$\phi$ 2.5mm x 250m/ROLL
LM-TU427L2 WHITE	$\phi$ 2.7mm x 250m/ROLL
LM-TU432L2 WHITE	Φ3.2mm x 250m/R0LL
LM-TU434L2 WHITE	Φ3.4mm x 250m/ROLL
LM-TU436L2 WHITE	φ3.6mm x 250m/ROLL
LM-TU442L WHITE	Φ4.2mm x 200m/R0LL
LM-TU452L WHITE	$\phi$ 5.2mm x 135m/ROLL
LM-TU464L WHITE	Φ6.4mm x 100m/ROLL
LM-TU480L WHITE	Φ8.0mm x 70m/R0LL

N Tube (UL224/E	171616/105°C/600V)
LM-TU332N2 WHITE	Φ3.2mm x 100m/R0LL
LM-TU336N2 WHITE	Φ3.6mm x 100m/R0LL
LM-TU342N2 WHITE	Φ4.2mm x 80m/R0LL

	/				
LM-TU352N2 WHITE	φ5.2mm x 80m/R0LL				
ID Plate (w4.1mm X t1.0mm)					
LM-ID PLATE4110	White, 20m/reel				

PULYESTER TAPE CASSETTE 10PCS./BOX				
LM-TP505W (WHITE)	5mm(W) × 16m(L)/PC			
LM-TP505Y (YELLOW)	5mm(W) × 8m(L)/PC			
LM-TP505T (TRANSPARENT)	5mm(W) × 8m(L)/PC			
LM-TP509W (WHITE)	9mm(W) × 16m(L)/PC			
LM-TP509Y (YELLOW)	9mm(W)× 8m(L)/PC			
LM-TP509T (TRANSPARENT)	9mm(W)× 8m(L)/PC			
LM-TP512W (WHITE)	12mm(W)×16m(L)/PC			
LM-TP512Y (YELLOW)	12mm(W) × 8m(L)/PC			

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	Markable Pla	stic Plate fo	or Terminal	block	labeling.
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